



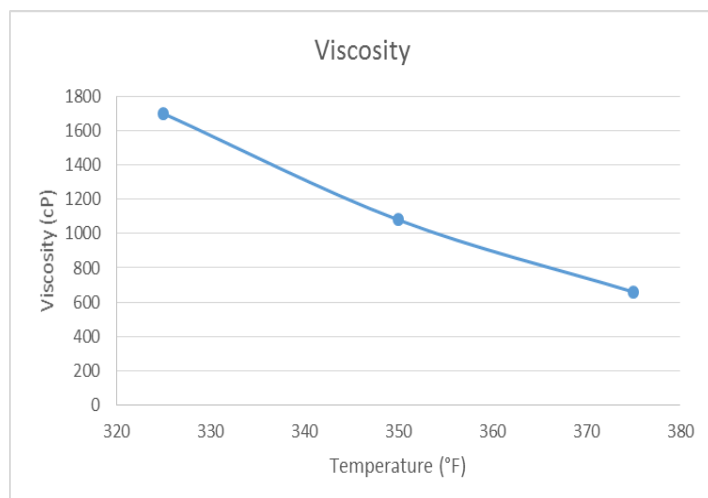
Advantra® PHC-9275

Type of Product	Hot Melt Adhesive
Product Benefits	A superior, wide range grade case & carton hot melt adhesive with unequalled performance at both low and high temperatures. It provides a unique combination of benefits, including a very fast speed of set, extreme hot tack, light color, low odor, a smoke-free environment, unequalled thermal stability, increased mileage, and clean machining.
Typical Applications	Hot Fill to Blast Freezer. Cases, Cartons, Trays, Bliss Box Hot and cold environments. High springback containers.
Suitable Substrates	Uncoated to moderately coated Corrugated, Clay Coated, SBS, SUS and similar materials

Typical Properties

Property	Value
SUGGESTED APPLICATION TEMPERATURE	350 °F
VISCOSITY (@ 325 °F)	1,700 cP
VISCOSITY (@ 350 °F)	920 – 1,240 cP
VISCOSITY (@ 375 °F)	660 cP
COLOR	Off- White
GARDNER COLOR, MOLTEN	1 - 2
SOFTENING POINT, METTLER (°F)	220 - 240 °F
SPECIFIC GRAVITY	0.98
SPEED OF SET, RELATIVE	Very Fast
SHELF LIFE	730 days

Viscosity Curve – Typical Values



Application Instructions

Application temp: See table above.



Cleaning Instructions

Consult the equipment manufacturer for cleanup procedures. After clean-up, flush the applicator thoroughly with hot melt to purge the system.

Typical Packaging

Please contact your local Sales Office for available packaging options.

Storage Conditions

Clean and dry conditions above 20 °F and below 100 °F.

Disposal Advice

Please refer to the SDS for disposal instructions.

Safety Advice

To minimize the risk of burns, we recommend the use of eye protection and protective clothing when working near a hot melt applicator. To minimize the risk of flammable vapors, do not exceed a melt temperature above 400°F. Prevent the build-up of vapors. Extinguish all sources of ignition during hot melt use.

Please refer to the SDS for additional safety advice or contact reg.request@hbfuller.com for all product regulatory stewardship needs.

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